

In the specification:

Please amend the abstract as follows:

Disclosed herein is a flux cored wire for gas shielded arc welding which comprises a seam section for improving the rectilinear property of the wire, thereby preventing the occurrence of bead meandering. [] The flux cored wire for gas shield arc welding is manufactured by forming a metal sheath, packing the inside of the metal sheath with a flux, followed by forming into a metal pipe shape and wire drawing and satisfies Relationship (1) below: [] $1.4 \leq (R_{\text{rects}}/R_{\text{ucts}}) \leq 4.0$ (1) [] wherein R_{rects} represents the range of tensile strength of real cross section (real tensile strength range in a state where the flux is packed), and [] R_{ucts} represents the range of tensile strength of unpacked cross section (real tensile strength range in a state where the flux is unpacked).